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Sipco Brown Metal Primer RP-4

Sipco Brown Metal Primer RP-4 is specially formulated as a quick drying primer for use in varied end uses. It is ideal for use on Motor Cars, Truck bodies' Coaches etc., where a quick drying & tough primer is required before application of Nitro-Cellulose, synthetic or Stoving enamel finishing coats.

Sipco Brown Metal Primer RP-4 may be air-dried or stoved & may be thinned with Nitro-cellulose thinner for quick air-drying purpose.

• Surface to be painted	:Ferrous Metal
• Viscosity of Supply	:90 Seconds by Ford Cup B4 at 30°C.
• Method of Application	:Brush or Spray
• Shade visible	:Brown
• Viscosity of application	:Brushing-40 to 50 seconds. Spraying-30 - 40 seconds at a pressure 3.5 Kg/Cm ² (40-45 psi)
• Thinner recommended	:Thinner T-111 (For N.C.lacquers) T-525 (For Stoving) or Petrol
• Drying time	:When N.C. thinner T-111 is used Surface dry 15 minutes. Hard dry 4-5 hours. When stoving thinner T-525 is used Flash off 10-15 minutes. Than stove at 120°C or 20minutes. When thinner turpentine is used. Surface dry - 30 minutes. Hard dry 6 hours.
• Finish	:Smooth and Matt.
• Covering Capacity	:10-12 Square meters per litre per coat depending on the surface.
• Flash Point	:Above 23°C
• Direction for use	:Ensure that surface to be painted is free of grease, rust, moisture and loose matter. After drying of the Primer/Surfacer and prior to the application of finishing paint, wet rub the primer with 240 abrasive paper.

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.