

# SINGHAL PAINTS PRIVATE LIMITED

Off: N1-N6 Ancillary Estate Amausi Industrial Area, Nadarganj, Lucknow (UP)-226012 INDIA

## Decor Synthetic Enamel

Decor Synthetic Enamel is suitably formulated to give an economical smooth glossy and durable film at an economical, cost. It is recommended chiefly for interior use and can be easily applied by brush or spray. It's fast drying characteristics, superior flow and leveling properties make it the best choice amongst the economically priced Enamels. It is an ideal Enamel for application on Wood & Steel furniture, and for other household uses.

• Surfaces to be Painted	:Metal, Wood, Plaster & variety of other Surfaces, which are not subject to outdoor exposure.
• Viscosity of Supply	:90 ± 5 second at 30°C by Ford Cup B 4.
• Shades Available	:As per Shade Card,
• Viscosity of Application	:(a) Brushing-55 to 60 seconds. :(b) Spraying-30 to 35 seconds at a pressure of 3.5 Kg/CM <sup>2</sup> , 40-50 p. s.i.
• Finish	:Smooth & Glossy.
• Thinner Recommended	:Turpentine oil.
• Primer/Surfacer to be used	:For Metals under White & Pastel Shades. Sipcolite White Surfacer for Metal Dhanush Red Oxide Metal Primer RP-7. Sipcolite Red Oxide Zinc Chromate metal Primer RP-5.  :Wood Sipcolite White Surfacer for wood. Sipcolite Pink Primer/Surfacer for Wood.  :For Plaster Sipcolite White Surfacer for Cement
• Methods of Application	:Brushing, spraying.
• Covering Capacity (on prepared smooth mild steel surface)	:11 to 14 sq. mt/ltr per coat (depending upon the surface and shade used)
• Drying Time	:Surface Dry-Less than 2 hours Hard Dry - Less than 8 hours (Drying will depend upon the ambient temperature and humidity.)

More information on the next page

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.

• Flash Point	:Above 35°C
• Directions for Use	:Ensure that the surface is free from rust, grease, moisture & loose particles. After priming the surface apply Decor Enamel on previous painted Surfaces primer is not necessary. Allow over night drying before application of the second coat.

---

**The information given here is given in good faith but without warranty, since conditions of use are beyond our control.**